

TECHNICAL DATA SHEET No 709

910 UNDERBODY

GENERAL TECHNICAL DESCRIPTION

Rubber-based underbody coating offering sound deading and stone chip protection.

Exceptional adhesion properties.

Stable against temperature changes and sagging during vertical use.

Overpainted with any HB BODY paint system after drying or as wet on wet.

SURFACE

Lower external parts (wheel arches, running board, etc.) and internal areas (bonnet, trunk, etc.) of the car body

PRETREATMENT/CLEANING OF SUBSTRATE

The surface to be coated must be dry, clean, and free of grease and other contaminants. Ensure all substrates are thoroughly cleaned and dried at every step of the preparation process.

Clean the surface with 770 NORMAL / 771 FAST ANTISIL Degreaser.
Use 2 clothes wipe on, wipe off. Always wipe cleaner off the surface as long is wet, with a clean, dry cloth.
Remove dust by air blowing and a tack cloth.

PRODUCT APPLICATION : UBS gun or Brush

Stir well before use

Addition 10 - 20%
767 NITRO THINNER / REDUCER

UBS gun
Pressure: 3 - 5 bar (44 - 73 psi)
Apply 1 - 2 coats.

Brush
Apply 1 - 2 coats.

10 - 20 min / 23°C (73°F)
Flash off time between coats

2 - 3 h / 23°C (73°F)
Non force dry

It can be painted over with all HB BODY paint systems wet on wet or after drying.

Note: For maximum adhesion, it is recommended to apply P340 PLASTOFIX, prior to painting. Please refer to the relevant Technical Data Sheet for application guidance.

SPECIFIC GRAVITY
1.1 ± 0.05 g/cm^3

SOLID CONTENT
51 ± 2% Weight

VOC (2004/42/EC)
This is a special refinish product based on its ingredients and its properties. The maximum VOC content in this category is 840 g/L. The VOC content in the ready for use form of this product is 840 g/L.
2004/42/IIB(e)(840)840

THEORETICAL COVERAGE
4 - 5 m^2 / l at 100 µm (4 mil) dry film thickness

CLEANING OF EQUIPMENT
Clean after final use with 767 NITRO THINNER / REDUCER

REMARKS

- Best results when used with HB BODY products.

Note: For bare metal, HB BODY P989 Epoxy or P961 Etch Primer should be applied before the underbody coating.

STORAGE SHELF LIFE

- Guaranteed shelf life of 24 months in unused original containers stored in a cool place (5 - 25°C) (41 - 77°F).

Always wear protective equipment

Follow the application instructions mentioned in this TDS

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